



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEL135M-2901-101-13
Job Sheet 188493



Part No: RBEL135M-2901-101-13

Job Qty: 2 pcs

Part Name: Motor Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/10/19

Job Tracking No:

Due Date: 1/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEL135M-2901-101 Rev.A IPP Rev. A 18.11.19 New issue DP-Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	SL-2500Y - 1	2 pcs	1/18/19	1/18/19	0.00	0.67	SL-2500Y - 1	
110	QC 2	2 pcs	1/18/19	1/18/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 38	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 54	
							QC 2 - 56	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
112	HAAS 4 Axis - B4B	2 pcs	1/18/19	1/18/19	0.00	0.50	HAAS - 1 - B4B	



Container No: S144808



Part: RBEL135M-2901-101-13

Job No: 188493

Serial No/Batch: S144808

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/15/19

DAS 56 DAS 56

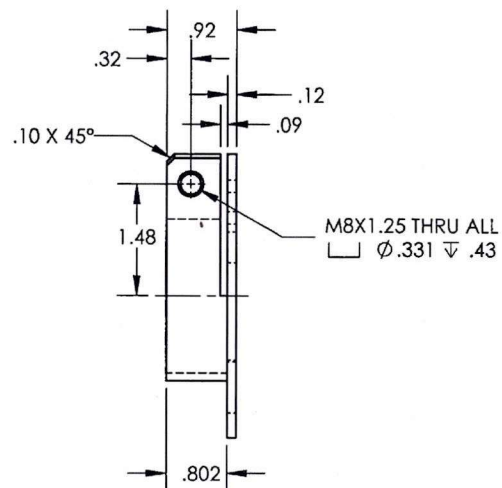
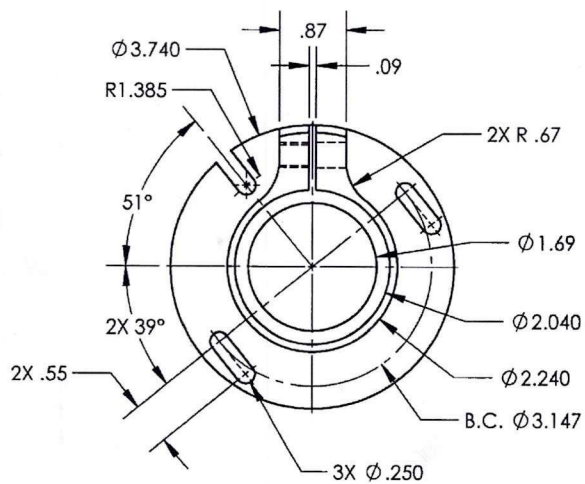
PM 2019-01-15

					HAAS - 2 - B4B	
					HAAS - 3 - B4B	
					HAAS - 4 - B4B	
114 QC 2	2 pcs	1/18/19	0.00	0.00	QC 2 - 1	
					QC 2 - 12	
					QC 2 - 14	
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 38	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 54	
					QC 2 - 56	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	
					QC 2 - 8	
120 NV5000 - 1 - B4B	2 pcs	1/18/19	0.00	0.50	NV5000 - 1 - B4B	P.J. 19-01-17
					NV5000 - 2 - B4B	
130 QC 2	2 pcs	1/18/19	0.00	0.00	QC 2 - 1	P.J. 19-01-17
					QC 2 - 12	
					QC 2 - 14	
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 38	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 54	

				QC 2 - 56	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
160 QC 8	2 pcs	1/18/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	am 19/01/25
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 38	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
170 Outsource - 4 - Anodize	2 pcs	1/18/19		GRO002-VC ATG	CT 19-01-28
180 Packaging 2-1 - Receive - B4B	2 pcs 6 pcs	1/18/19	0.00 0.00	Packaging 2 - 1 - B4B	JAN 31 2019
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
190 QC 6	2 pcs	1/18/19	0.00 0.00	QC 6 - 38	DAS
				QC 6 - 42	38
				QC 6 - 9	9-88
				QC 6 - 68	
				QC 6 - 61	
200 Packaging 3-1 - Stock - B4B	2 pcs	1/18/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	

				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	DAS 28 9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	DAS JAN 31 2019 21 610Z L E NY
210 QC 21 - SA	2 pcs	1/18/19	0.00 0.00	QC 21 - SA - 21	
Part Op 100 - 1-Machine as per folio FC504 FOLIO REV: <u>AA</u> DWG REV: <u>A</u> 2-Deburr Descriptions: 112 - 1-Machine as per folio FC504 FOLIO REV: _____ DWG REV: _____ 2-Deburr 120 - 1-Machine as per folio FC504 FOLIO REV: _____ DWG REV: _____ 2-Deburr ATG 170 - -Issue P/O; <u>042410</u> -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required 180 - Certificate of Conformity is required					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6R3.750	6061-T6 Round Bar 3.750"	.2300 ft (.115 ea)	100-SL-2500Y - 1	5048550 .730' USED	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-SL-2500Y - 1	M6061T6R3.750	0	11	0	
Part Specifications					
Specifications could not be found.					

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SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 188493 MJS
19-01-10

(-13)
MOTOR CLAMP



TITLE
HYDRAULIC PUMP DRIVE TOOL

DWG NO. RBEL135M-2901-101-13 REV A

MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm .005$ FRACTIONS $\pm 1/8$
FINISH CLEAR ANODIZE	.XX $\pm .01$ ANGLES $\pm .5^\circ$
SPEC MIL-A-8625F, TYPE II, CLASS I	.X $\pm .1$ SURFACES ± 125
DRAWN BY: KK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: ML	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: NA	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: NA	USED ON MODEL
APPROVED: <i>[Signature]</i>	EUROCOPTER EC135
SCALE 1:2	DATE 08/27/2018
	SHEET 9 OF 18

DART AEROSPACE LTD		Work Order:	
Description: motor clamp		Part Number:	RBEL135M-2901-101-13
Inspection Dwg: RBEL135M-2901-101-13		Rev: A	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.87	$\pm .01$	.869	✓			
.09	$\pm .01$	.095	✓			
3.740	$\pm .005$	3.740	✓			
.55	$\pm .01$	.545	✓			
Ø.250	$\pm .005$	.250	✓			
3.147	$\pm .005$	3.147	✓			
2.240	$\pm .005$	2.240	✓			
2.040	$\pm .005$	2.041	✓			
1.69	$\pm .01$	1.690	✓			
.92	$\pm .01$	.921	✓			
.32	$\pm .01$	.317	✓			
10x45°	$\pm .01 \pm .5^\circ$	110x45°	✓			
1.48	$\pm .01$	1.48	✓			
.802	$\pm .005$	.805	✓			
Ø.331 ±.43	$\pm .005 / \pm .01$	Ø.332 ±.43	✓			
.09	$\pm .01$	.098	✓			
.12	$\pm .01$	.122	✓			
R1.385	$\pm .005$	R1.385	✓			
M6x1.25	90/10 go					
Ø.331	$\pm .001 \pm .006$	.331	✓		pin	
±.43	H/- .010	.430	✓		mLob	
.09 slot	H/- .010	.091	✓		pin	
1.48	H/- .010	1.484	✓		mLob	
.32	H/- .010	.321	✓		mLob	
.650	H/- .010	.652	✓	pin	SAUT face	
.09 slot #2	H/- .010	.092	✓		pin	
1.480 slot #2	H/- .010	1.435	✓		mLob	if needed will be filed

Measured by:	JK	Checked by:	mf	QC Inspector:	
Date:	19-1-12	Date:	19/01/25	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042410



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042410

PO Date: 1/28/19

Due Date: 2/5/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: ** Is Friday ok to have these back for? **

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	188493	RBEL135M-2901-101-13	Motor Clamp -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	2/1/19	6 pcs	0 pcs	6 pcs	\$6.58/pcs	\$39.48
2	186583	D4823-1	Upper Cutter Deflector : Various STC's Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg D4823	Firmed	-	2/1/19	10 pcs	0 pcs	10 pcs	\$7.93/pcs	\$79.30
3	186255	646.3312	Center Plate Issue P/O to ATG : Hard Anodize Color Black, Prime as per Dwg 646.3300 Rev. N/C	Firmed	-	2/1/19	20 pcs	0 pcs	20 pcs	\$8.83/pcs	\$176.60
4	186581	D4821-1	Windshield Deflector : Various STC's Issue P/O: Hard Anodize, Color Black and Prime as per Dwg D4821 Rev. B	Firmed	-	2/5/19	6 pcs	0 pcs	6 pcs	\$40.33/pcs	\$241.98

6X JAN 31 2019 JL

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042410



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	185324	SWA6A-700A	Wire Clamp -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	2/1/19	20 pcs	0 pcs	20 pcs	\$5.93/pcs	\$118.60
6	187713	RBE703A94-1130-01-31	Tab Adjuster Gauge Plate -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water Seal - Certificate of Conformity is required	Firmed	-	2/1/19	10 pcs	0 pcs	10 pcs	\$6.58/pcs	\$65.80
Grand Total:										\$721.76	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/31/19 7:42 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917154

Date: 30-Jan-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 6 ea	Part: RBEL135M-2901-101-13 ✓ Motor Clamp Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 24557	Rev: A PO: PO042410 ✓	Line: 1
✓ 10 ea	Part: RBE703A94-1130-01-31 ✓ Tab Adjuster Gauge Plate Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 24562	Rev: 6 PO: PO042410 ✓	Line: 6
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>30/1/19</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

QAS
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